



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

RB6799790
Job Sheet 176022



Part No: RB6799790

Job Qty: 2 ea

Part Name: Engine Turning Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/14/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6799790 REV:N/A IPP REV A 18.02.23 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/14/18	5/14/18	0.00	0.00	Start Up Large Fab-7		CL
92	HandFinish	2 pcs	5/14/18	5/14/18	0.00	0.17	HandFinish7		CL
94	QC	2 pcs	5/14/18	5/14/18	0.00	0.00	QC3		CPC
100	Large Fab	2 pcs	5/14/18	5/14/18	0.08	0.33	Large Fab 8		CL
110	QC	2 pcs	5/14/18	5/14/18	0.00	0.00	QC9		CPC
112	Small Fab	2 pcs	5/14/18	5/14/18	0.00	0.17	Small Fab-5		SB
114	QC	2 pcs	5/14/18	5/14/18	0.00	0.00	QC5		SB
130	Outsource	2 pcs	5/14/18	5/14/18			GRO002-VC		AT 1805128
140	Packaging	2 pcs	5/14/18	5/14/18	0.00	0.00	Packaging2		18-05-28
150	QC	2 pcs	5/14/18	5/14/18	0.00	0.00	QC6		MAY 28 2018
160	Packaging	2 pcs	5/14/18	5/14/18	0.00	0.00	Packaging3-2		9-89 GA140
170	QC21-SA	2 Ea	5/14/18	5/14/18	0.00	0.00	QC21		21

Part Op 92 - -Bead blast socket for welding.

Descriptions: 100 - Weld as per dwg.

112 - Engrave "RB6799790" Groupe

130 - 1-Issue P/O to Metcore ; P/O 030951 RC 2-Bead blast 3- Certificate of Conformity is required ***NOTE*** DROP SHIP TO FINISHER Metcore to ship directly to Groupe Altech

140 - Receive

160 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6799790-1	External Spline	2 Ea (1 ea)	90-Start up Operation	
FS121	Snap-On Socket, Shallow, 3/8", 6-Point	2 Ea (1 ea)	92-HandFinish	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RB6799790-1 137 5068093	2	5	0
92-HandFinish	FS121 033 5064512	2	6	0

Part Spec

Specifications con



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S073028



Part: RB6799790

Job No: 176022

Serial No/Batch: S073028

Revision: N/A

Inspector:

Date: 05/22/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039951

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039951
PO Date: 5/22/18
Due Date: 5/24/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176022	RB6799790	Engine Turning Adapter 1--Issue P/O to Groupe Altech; P/O _____ 2-Zinc Class 1 Type 2 3- Certificate of Conformity is required	Firmed	5/24/18	5 pcs	0 pcs ✓ 5x	5 pcs	\$18.00/pcs AT 12/05/18	\$90.00
Grand Total:										\$90.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

DAS
11
9-89

MAY 28 2018

Plex 5/23/18 10:26 AM dart.tsimiklis.chrisoula



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Certificat de Conformité / Certificate of Compliance

(009573-1)

Bon de Livraison / Packing Slip

009573 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courrier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
25-May-2018		Aman				PO039951			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Quantités / Quantities Comm. /Ordered Exp/ Shipped Qté NC/ NC Qty Qté Scrap/ À venir/ Back Order				
1	RB6799790 Rev.	RB6799790 ASTM B633 TYPE 2 SC1 01 - ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours		ZINC CH	5	5	0	0	0
					DAS 11 9-89				

DAS
11
 9-89

MAY 28 2018

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.